



THREAD-CUTTING

TERRAX[®]
by **RUKO**

Thread-cutting set HSS
in steel case

8 HSS Unit
tfg./pcs. 25 Piece



One round die ≈ DIN EN 22568
HSS ground M3 - M12
+ die stock DIN 225 – 25,0 x 9,0 mm

	No.	€
Thread-cutting set, 8 pcs.	A 245 014	

Hand tap set HSS
in steel case

21 HSS Unit
tfg./pcs. 25 Piece



One three-piece set of hand taps
DIN 352 HSS
M 3 / M 4 / M 5 / M 6 / M 8 / M 10 / M 12

	No.	€
Thread-cutting set, 21 pcs.	A 245 006	

Thread-cutting set HSS
in steel case

31 HSS Unit
tfg./pcs. 20 Piece



One round die ≈ DIN EN 22568 HSS / M3 - M12
+ 1 hand tap set DIN 352 HSS / M3 - M12
+ die stock DIN 225 – 25,0 x 9,0 mm
+ 1 tap wrench DIN 1814 Size 1½
+ 1 screwdriver



	No.	€
Thread-cutting set, 31 pcs.	A 245 013	

Thread-cutting set HSS
in plastic case

45 HSS Unit
tfg./pcs. 25 Piece



Hand tap set DIN 352 HSS / M3 - M12
+ one round die ≈ DIN EN 22568 HSS / M3 - M12
+ die stock DIN 225 – 20,0 x 5,0 / 20,0 x 7,0 / 25,0 x 9,0 / 30,0 x 11,0 / 38,0 x 14,0 mm
+ twist drills DIN 338 type N HSS ground – Ø 2,5 / 3,3 / 4,2 / 5,0 / 6,8 / 8,5 / 10,2 mm
+ tap wrench size 1 / size 2 DIN 1814
+ 1 steel tap wrench size 1
+ 1 screwdriver
+ 1 screw-pitch gauge



	No.	€
Thread-cutting set, 45 pcs.	A 245 021	

Thread-cutting set HSS
in steel case

Hand tap set DIN 352 HSS / M3 - M12

- + one round die \approx DIN EN 22568 HSS / M3 - M12
- + die stock DIN 225 – 20,0 x 5,0 / 20,0 x 7,0 / 25,0 x 9,0 / 30,0 x 11,0 / 38,0 x 14,0 mm
- + tap wrench size 1 + 2 DIN 1814
- + 1 screwdriver
- + 1 screw-pitch gauge

	No.	€
Thread-cutting set, 37 pcs.	A 245 020	

Thread-cutting set HSS
in steel case

Hand tap set DIN 352 HSS / M3 - M12

- + one round die \approx DIN EN 22568 HSS / M3 - M12
- + die stock DIN 225 – 20,0 x 5,0 / 20,0 x 7,0 / 25,0 x 9,0 / 30,0 x 11,0 / 38,0 x 14,0 mm
- + twist drills DIN 338 type N HSS-R – \varnothing 2,5 / 3,3 / 4,2 / 5,0 / 6,8 / 8,5 / 10,2 mm
- + tap wrench size 1 + 2 DIN 1814
- + 1 screwdriver
- + 1 screw-pitch gauge

	No.	€
Thread-cutting set, 44 pcs.	A 245 030	

Thread-cutting set HSS
in steel case

Hand tap set DIN 352 HSS / M3 - M20

- + one round die \approx DIN EN 22568 HSS / M3 - M20
- + die stock DIN 225 –
20,0 x 5,0 / 20,0 x 7,0 / 25,0 x 9,0 / 30,0 x 11,0 / 38,0 x 14,0 / 45,0 x 18,0 mm
- + tap wrench size 1 + 3 DIN 1814
- + 1 screwdriver
- + 1 screw-pitch gauge

	No.	€
Thread-cutting set, 54 pcs.	A 245 040	



Hand taps M DIN 352 HSS ground
in plastic case



Taper tap: 5 - 6 thread chamfer
Second tap: 4 - 5 thread chamfer
Final tap: 2 - 3 thread chamfer

Thread: metric, DIN ISO 13
Tolerance: ISO 2 / 6H
right hand cutting



M	Pitch mm	Thread core hole Ø mm	mm	mm	No.	€
M 3	0,50	2,5	40,0	10,0	230 030 TX	
M 4	0,70	3,3	45,0	12,0	230 040 TX	
M 5	0,80	4,2	50,0	13,0	230 050 TX	
M 6	1,00	5,0	56,0	15,0	230 060 TX	
M 8	1,25	6,8	63,0	18,0	230 080 TX	
M 10	1,50	8,5	70,0	24,0	230 100 TX	
M 12	1,75	10,2	75,0	29,0	230 120 TX	
M 14	2,00	12,0	80,0	30,0	230 140 TX	
M 16	2,00	14,0	80,0	32,0	230 160 TX	
M 18	2,50	15,5	95,0	40,0	230 180 TX	
M 20	2,50	17,5	95,0	40,0	230 200 TX	

Round dies M DIN EN 22568 HSS ground
in plastic case

Type: Type B closed, preslotted
Thread: metric, DIN ISO 13
Tolerance: ISO - 6g

Surface: bright
right hand cutting



M	Pitch mm	Thickness mm	Outside Ø mm	No.	€
M 3	0,50	5,0	20,0	237 030 TX	
M 4	0,70	5,0	20,0	237 040 TX	
M 5	0,80	7,0	20,0	237 050 TX	
M 6	1,00	7,0	20,0	237 060 TX	
M 8	1,25	9,0	25,0	237 080 TX	
M 10	1,50	11,0	38,0	237 100 TX	
M 12	1,75	14,0	38,0	237 120 TX	
M 14	2,00	14,0	38,0	237 140 TX	
M 16	2,00	18,0	45,0	237 160 TX	
M 18	2,50	18,0	45,0	237 180 TX	
M 20	2,50	18,0	45,0	237 200 TX	